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## 4g63 Crate Engine

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Haynes Manuals

*4G63 Specific Notes:* • After your engine is fully broken in but before any final tuning, re-torque the head studs. The spec is 100 ft/lb for CA625 ARP studs or 80 ft/lb for standard ARP studs. • Every crate engine is leak down tested before leaving the engine build room.

**CRATE ENGINES CRATE BALLS OF FIRE! REMEMBER XMAS MORNING AS A KID? RE-CREATE IT BY UNWRAPPING A THUMPING GREAT ENGINE FOR THE BIGGEST, BEST-VALUE HORSEPOWER GAIN YOU'LL EVER MAKE, SAYS NIGEL BOOTHMAN** Great news – there's a recession coming. Ours shouldn't be too bad, if it happens at all, but in America they've been having

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**BASIC ENGINE DIMENSIONS (INCHES) CONTINUED** Gasoline Engines Engine Swap Size Chart 4.6L Modular Engine NOTE: SOHC – 255/ 8" Width / DOHC – 30" Width. 28" Length SOHC 26" Height DOHC 297/ 8" Height

*(engine block saddle) and lower (main cap) bearings are marked to show proper installation location. Once the main bearing has been in-stalled, apply a coat of assembly lubri-cant to both the radial bearing surface (as seen here) and the thrust surfaces. Don't assume that pressurized oil delivered by the engine's oil pump will reach*

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**1 PLUG CHAMPION NGK MEGA-FIRE DENSO BOSCH GAP BRIGGS & STRATTON** All models except twin cyl., Vanguard 0.030 J19LM/130-484 B2LM/130-777 SE-19J/130-211 W9LM-US/130-982 WR11E0/130-108