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University of South Carolina Press

*FWD 4 Speed Aisin Warner 60-40LE A Reverse Clutch C E B Low / Reverse Clutch D Rear Planet 3-4 Clutch 3-4 / Coast Clutch Drum Forward Clutch Forward Drum Coast Clutch Forward Sprag*

*AISIN AW 60-40LE (AF-13) ZIP KIT Parts are labeled here in order of installation. See other side of sheet for details on Zip it contents. installation Diagram In addition to general rebuilding tips and technical information the technical booklet included in this kit contains vacuum testing*

*25 A C 4 SPEED FWD (Electronic Control) AW60-40LE (AF13) AW60-42LE (AF17/AF13 MKII) Revision 01/2016*

*AISIN WARNER 60-40LE (AF13) Corsa, Astra Etc. Problem: Intermittent or complete loss of drive in reverse. Possible Cause: This problem can be caused by a bad earth connection to the ECU, because the earth return for both the input and output speed sensors is common, a poor earth on the*

*Aisin AW 60-40LE Zip Kit Installation & Testing Booklet ©2012 Sonnax Industries, Inc. AW60-40LE-ZIP-Booklet 09-26-12 800-843-2600 • 802-463-9722 • F: 802-463-4059 • www.sonnax.com Page 7 OE Exploded View Front Control Valve Body - Cover Side (Separator Side Inset) Shown Here*

*230 AISIN WARNER 2008 AUTOMATIC TRANSMISSION KIT & COMPONENTS CATALOG ©2008 PARKER HANNIFIN CORP. ALL RIGHTS RESERVED \*Prefix Letter 'T' denotes Toledo-Trans Kit (TTK) Brand Transmission Kits \*Prefix Letter 'B' denotes Bryco Brand Transmission Kits*

*Aisin AW 60-40LE TIE TETED • INDT TTED Zip Kit® AW60-40LE-ZIP Available for this unit. Critical Wear Areas & Vacuum Test Locations NOTE: OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to*

*Aw60-40le Repair Manual and additional repair options for higher mileage units or for repairing specific complaints which are Valve Body Identification NOTE: This Zip Kit AW60-40LE-ZIP is designed for 60-40LE (AF-13) applications only. Manual Shift Lever Nut. Topic of the manual is all about the greatest*

*© Fahrzeugtechnik Hetzel / Telefon: +49 7251 61820 / www.fzth.de 497 AISIN WARNER 114 134 FWD 4 Speed 60-40LE / 42LE / 41SN A 336 337 966 976 893 566 130 110 Reverse*

*5.7 AISIN WARNER JP (Automatic Transmissions) Ltd Tel +44 (0) 1934 852772 info@jpat.co.uk www.jpat.co.uk FWD 4 Speed 60-40LE / -42LE / -41SN/AF13 / AF17 114 134 A 336 337 966 976 893 566 130 110 Reverse Clutch*